

#14-E-2638: F40 - Knocking noise at load reversal in all gears especially in 2nd and 3rd gear - (2014-10-29)

Brand:	Model:	Model Year:		VIN:		Engine:	Transmission:
		from	to	from	to		
Opel, Vauxhall	Insignia	2009	2014	91000001	E1999999	2.0L Diesel (LBS) A20DTH	F40
Opel, Vauxhall	Insignia OPC/VXR	2012	2014	C1000001	E1999999	2.8L A28NER (LAU)	F40
Opel, Vauxhall	Astra-J	2010	2014	A?000001	E?999999	2.0L Diesel (LBS) A20DTH	F40
Opel, Vauxhall	Astra-J OPC/VXR	2012	2014	C?000001	E?999999	2.0L A20NFT (LHU)	F40
Opel, Vauxhall	Zafira-C	2012	2014	C2000001	C2999999	2.0L Diesel (LBS) A20DTH	F40

Option	F40 Manual Transmission
Condition	Knocking noise at load reversal in all gears especially in 2nd and 3rd gear.
Cause	Insufficient damping behavior of clutch assembly.
Production	Insignia: Improved clutches have been implemented in production as of Engine-no: 17623273 Astra-J / Zafira-C: Improved clutches have been implemented in production as of Engine-no: 17A00037

Correction

In case of customer complaint the improved clutch kit has to be installed.

Note: Prior to any repair attempt please refer to TSB 2752.

Note: Program ECM with latest software after installation of improved clutch kit.

Note: Due to no overheating complaint please do not replace the dual mass flywheel.

Parts Information

Description	Model	Part Number	Catalogue-No.:
Kit Clutch	Insignia	55571811	6 64 274
Kit Clutch	Astra-J	55581284	6 64 291
Clutch Pressure Line (RHD)	Astra-J	55580002	6 79 093
Clutch Pressure Line (LHD)	Astra-J	55580000	6 79 063
Kit Clutch	Zafira-C	55581284	6 64 291
Clutch Pressure Line (RHD)	Zafira-C	55580003	6 79 064
Clutch Pressure Line (LHD)	Zafira-C	55580000	6 79 063

Warranty Information

Labor Operation	Model	Description	Labor Time
U3 263 80	Insignia	Replace clutch disc and pressure plate	6.1
U3 263 80 001	Insignia	Program ECM	0.3
U3 263 81	Astra-J, Zafira-C	Replace clutch disc, pressure plate and clutch pressure line	6.5
U3 263 81 001	Astra-J, Zafira-C	Program ECM	0.3

The regular Warranty and Policy Procedures will apply.

Bulletin Version	2
Modified History	27-Oct-2014: Added OPC engines for Insignia and Astra J.

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